

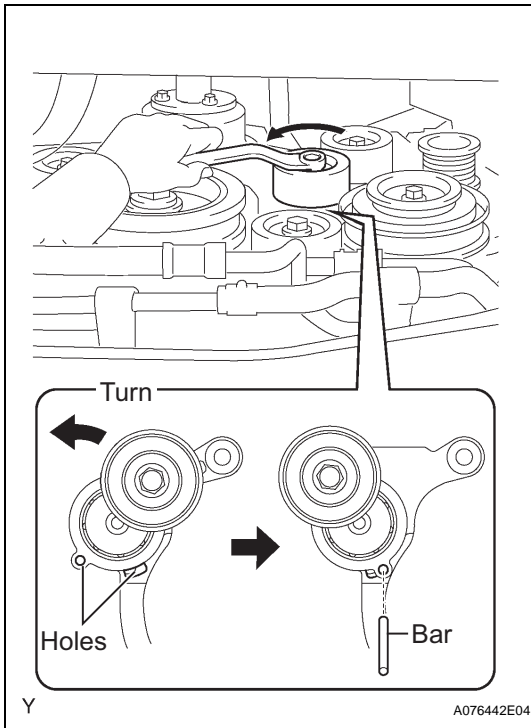
INSTALLATION

1. INSPECT V-RIBBED BELT TENSIONER ASSEMBLY

- Check that nothing gets caught in the tensioner by turning it clockwise and counterclockwise.
If a malfunction exists, replace the tensioner.

2. INSTALL FAN AND GENERATOR V BELT

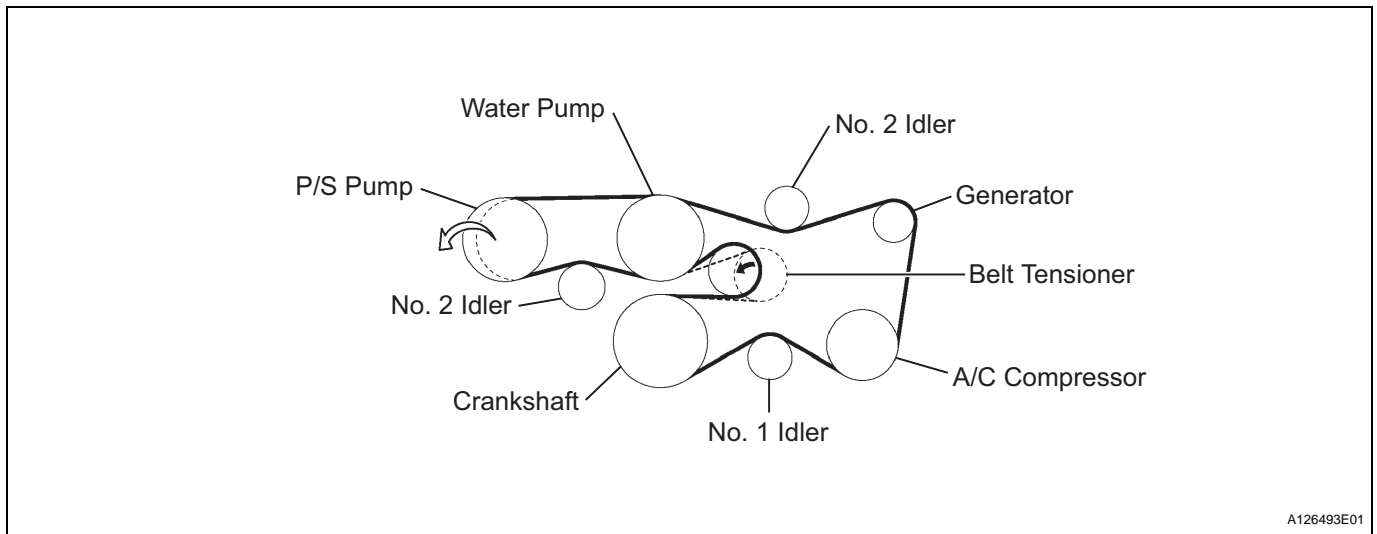
- While turning the belt tensioner counterclockwise, align the holes as shown, and then insert a bar of 6 mm (0.24 in.) into the holes to fix the belt tensioner.
- Install the V-ribbed belt.



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- While turning the belt tensioner counterclockwise, remove the bar.
- If it is hard to install the V-ribbed belt, perform the following procedure:
 - Put the V-ribbed belt on all parts except the P/S pump, as shown in the illustration.
 - While releasing the belt tension by turning the belt tensioner counterclockwise, put the V-ribbed belt on the P/S pump.

3. INSTALL NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

- (a) Install the No. 1 engine under cover with the 4 bolts.
Torque: 29 N*m (296 kgf*cm, 21 ft.*lbf)